

## Installing on SeaDoo

The front bumper must be removed before the splash guard can be installed.

In order to do this, first remove the four rivet caps. You can use a small flat blade screwdriver to pry out the rivet caps.

Use a 3/16" drill bit to drill out the four existing rivets that hold the front bumper in place.

Make sure all of the old rivets are removed.

Peel back the rub rail insert and drill out the first four rivets on each side of the hull. This will allow you to remove the rub rails partially. Around half way up the side.

Run the 3/16" drill bit through each of the holes. Be careful not to drill too far. You could drill through the hull of your craft.

Find and mark the exact center of the bow.

Mark the center of the top edge of the splash guard.

Align the two marks and drill 3/16" hole and install one pop rivet. Drill 1/4" from edge of splash guard.

Hold splash guard into place one side at a time and punch holes where the stock rivets went. Be sure that the holes are not too close to the edge of the splash guard, allow at least 1/4".

Apply glue to back side of splash guard.

Drill and install one pop rivet on each end of splash guard. Now the splash guard is glued securely to the bond rail with one pop rivet in the front center and at least one on each end. Two would not hurt.

Reattach the side rails using 3/16" pop rivets, and install the rub rail insert.

Reinstall front bumper and rivet caps.

- **Some models require the plastic front bumper to be trimmed. Using tin snips trim the bumper where it curves under the bond rail before installing.**
- **If splash guard appears to hang down too far for your certain model just trim a half inch or so off the top and tailor it to your liking.**

## **Installing On Yamaha**

The front bumper must be removed before the splash guard can be installed. In order to do this, first remove the four nuts behind the bumper. Then pry the bumper off with a small screwdriver.

Remove insert from rub rail about half way up each side.

Remove enough screws to detach bumper about half way up each side. Use a small screwdriver or gasket scraper to detach bumper.

Run the 3/16" drill bit through each of the holes. Be careful not to drill to far. You could drill through the hull of your craft.

Find and mark the exact center of the bow.

Mark the center of the top edge of the splash guard.

Align the two marks and drill 3/16" hole and install one pop rivet. Drill 1/4" from edge of splash guard and 1/4" from edge of bumper.

Hold splash guard into place one side at a time and punch holes where the stock rivets went. Be sure that the holes are not to close to the edge of the splash guard, allow at least 1/4".

Apply glue between splash guard and bumper.

Lay bumper down into place and install pop rivets in each of the original holes with the fender washers on the back side of the splash guard to securely hold in place.

Add at least one extra pop rivet on each end of splash guard. Two is better. Now the splash guard is glued securely to the back side of the bond rail. The side bumpers are back in place with pop rivet in all the original screw holes and at least one extra pop rivet on each end.

Reinstall side bumper insert. A rubber mallet works good.

Reinstall front bumper.

## **Option #2: Between Bumper and Bond Rail**

### **Installing:**

The front bumper must be removed before the splash guard can be installed. In order to do this, first remove the four nuts behind the bumper. Then pry the bumper off with a small screwdriver.

Remove insert from rub rail about half way up each side.

Remove enough screws to detach bumper about half way up each side. Use a small screwdriver or gasket scraper to detach bumper.

Run the 3/16" drill bit through each of the holes. Be careful not to drill to far. You could drill through the hull of your craft.

Find and mark the exact center of the bow.

Mark the center of the top edge of the splash guard.

Align the two marks and drill 1/16" hole and install one pop rivet. Drill 1/4" from edge of splash guard and 1/4" from edge of bumper.

Hold splash guard into place one side at a time and punch holes where the stock rivets went. Be sure that the holes are not to close to the edge of the splash guard, allow at least 1/4".

Apply glue on both sides of splash guard.

Lay bumper down into place and install pop rivets in each of the original holes.

Add at least one extra pop rivet on each end of splash guard. Two is better. Now the splash guard is glued securely to the back side of the bond rail. The side bumpers are back in place with pop rivet in all the original screw holes and at least one extra pop rivet on each end.

Reinstall side bumper insert. A rubber mallet works good.

Reinstall front bumper.

### **Installing on most others.**

The front bumper must be removed before the splash guard can be installed. In order to do this, first remove the four nuts behind the bumper. Then pry the bumper off with a small screwdriver.

Remove insert from rub rail about half way up each side.

Remove enough screws to detach bumper about half way up each side. Use a small screwdriver or gasket scraper to detach bumper.

Run the 3/16" drill bit through each of the holes. Be careful not to drill to far. You could drill through the hull of your craft.

Find and mark the exact center of the bow.

Mark the center of the top edge of the splash guard.

Align the two marks and drill 3/16" hole and install one pop rivet. Drill 1/4" from edge of splash guard and 1/4" from edge of bumper.

Hold splash guard into place one side at a time and punch holes where the stock rivets went. Be sure that the holes are not to close to the edge of the splash guard, allow at least 1/4".

Apply glue between splash guard and bumper.

Lay bumper down into place and install pop rivets in each of the original holes with the fender washers on the back side of the splash guard to securely hold in place.

Add at least one extra pop rivet on each end of splash guard. Two is better. Now the splash guard is glued securely to the back side of the bond rail. The side bumpers are back in place with pop rivet in all the original screw holes and at least one extra pop rivet on each end.

Reinstall side bumper insert. A rubber mallet works good.

Reinstall front bumper.

### **Option #2: Between Bumper and Bond Rail**

#### **Installing:**

The front bumper must be removed before the splash guard can be installed. In order to do this, first remove the four nuts behind the bumper. Then pry the bumper off with a small screwdriver.

Remove insert from rub rail about half way up each side.

Remove enough screws to detach bumper about half way up each side. Use a small screwdriver or gasket scraper to detach bumper.

Run the 3/16" drill bit through each of the holes. Be careful not to drill to far. You could drill through the hull of your craft.

Find and mark the exact center of the bow.

Mark the center of the top edge of the splash guard.

Align the two marks and drill 1/16" hole and install one pop rivet. Drill 1/4" from edge of splash guard and 1/4" from edge of bumper.

Hold splash guard into place one side at a time and punch holes where the stock rivets went. Be sure that the holes are not to close to the edge of the splash guard, allow at least 1/4".

Apply glue on both sides of splash guard.

Lay bumper down into place and install pop rivets in each of the original holes.

Add at least one extra pop rivet on each end of splash guard. Two is better. Now the splash guard is glued securely to the back side of the bond rail. The side bumpers are back in place with pop rivet in all the original screw holes and at least one extra pop rivet on each end.

Reinstall side bumper insert. A rubber mallet works good.

Reinstall front bumper.